

SAM 022918**STUDER Type S 145 CNC**

Group	CNC Internal grinder
Manufacturer	STUDER
Type	S 145 CNC
Commander	GE FANUC Series 16-T
Serial No.	018.0148
Etat	in rebuilding
Year	1999



Workpiece length max.	850 mm
Maximum workpiece weight	150 kg
Swing diameter:	
Above the workpiece table	350 mm
In front of the workpiece table	440 mm
Centre height	175 mm
Axial motion:	
Longitudinal travel (Z-axis)	500 mm
Cross travel (x-axis)	120 mm
Workpiece spindle stock (Q-axis)	+ / -30°
Feed range:	
Z axis (longitudinal travel)	0.001-10000 mm/min
X axis (transversal)	0.001-10000 mm/min
C axis (spindle,resolution)	°
Grinding spindle head:	
Swivelling range	0 - 270 °
Number of positions	4
Work piece spindle head:	
speeds:	
stepless	
from	1 t/min
up to	1000 t/min
Typing speed	1 - 50 t/min
Spindle hole	50 mm
taper in spindle: ISO	50
Work piece spindle nose CAMLOCK	6"
Air connect	5 bar
Voltage 50 Hz 3x	400 Volt
Workpiece spindle motor	3 kW
Total power required	22 kVA
Machine's weight about	5700 kg
Overall dimensions machine:	
Length	3000 mm
Width	2000 mm
Height	2200 mm

Various accessories:

Redressing device	
Dressing spindle	HF 33
Coolant system	

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Paper filtration system	
3-jaw chuck diameter	250 mm
Foot pedal	
External grinding spindle	
numbers	1
max. speed	12000 t/min
Internal grinding spindle:	
numbers	3
max. speed	42000 t/min
max. speed	60000 t/min
max. speed	90000 t/min

